

Adapting from Marley PVC-u soil and waste to Terrain PVC-u soil and waste

Technical Bulletin

Bulletin 1- Updated September 2024

2024

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This technical bulletin details the compatibility of the Terrain Solvent and Push Fit soil range and its solvent weld MuPVC and ABS waste ranges with Marley soil and waste systems.

Terrain PVC-u Solvent Weld 100 series and Push Fit 100P Ranges – ø82mm (3"), ø110mm (4"), ø160mm (6")

The Terrain solvent weld and push fit soil ranges are compatible with the Marley PVC-u soil ranges. They are manufactured to the same dimensions under the relevant British Standard.

There are two notable exceptions:

The dimensions of the boss horns on a Terrain soil fitting are different to that of a
Marley boss horn. The below Marley boss connectors <u>are not</u> compatible with Terrain soil
fitting boss horns:

SA411, SA421, SA420, SA415, SA425, SA435, KBK25, KBK35

The below Terrain boss connectors are not compatible with Marley soil fitting boss horns:

117.125, 117.15, 117.2, 117.15.90, 117.2.90, 117.2.150

2. The access doors on Terrain access fittings **are not** compatible with the Marley access fittings.

Terrain MuPVC Solvent 200 series Weld Waste system – ø36mm (1.25"/32mm), ø43mm (1.5"/40mm), ø56mm (2"/50mm).

The Terrain MuPVC solvent weld waste system is fully compatible with the Marley PVC-u solvent waste system. They are manufactured to the same dimensions under the relevant British Standard.

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Terrain ABS 600 series Solvent Weld Waste system – ø36mm (1.25"/32mm), ø43mm (1.5"/40mm), ø56mm (2"/50mm).

The Terrain ABS solvent weld waste system is fully compatible with the Marley ABS solvent waste system. They are manufactured to the same dimensions under the relevant British Standard.

Terrain Polypropylene 300 series Push Fit Waste System – ø35mm (1.25"/32mm), ø41mm (1.5"/40mm), ø54mm (2"/50mm).

The Terrain Polypropylene push fit waste system is fully compatible with the Marley Polypropylene system. They are manufactured to the same dimensions under the relevant British Standard.

Traps and Pan Connectors

The Terrain soil and waste systems are compatible with the Marley range of traps and pan connectors. For non-standard trap/pan connector diameters please see attached bulletin on how to adapt to other materials.

Joints/Connections

When connecting/adapting between Marley and Terrain ensure that the joint is made using the Terrain recommended installation instructions as detailed on our website and technical manual.

Off-Site Manufacture

Our Advantage service provides off-site, fully tested fabricated stack, soil float and waste assemblies in PVC-u to our customer base. This service is fully compatible with its Marley equivalent.

Warranty

Provided the connection between the Terrain and Marley system is made in accordance with our recommended installation instructions, our warranty as laid down in our Terms and Conditions of sale shall apply to the adapting joint between the Marley and Terrain system and any subsequent Terrain products that are installed as part of the Terrain system.

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